



FIGURE 47 - GYRO INSTRUMENT KIT
(For Installation on 1950 Model)

KEY	ITEM NO.	PART NUMBER	1	2	3	4	NOMENCLATURE	UNITS PER ASSY	USAGE
	717-100	145-89088					Gyro Instrument Kit - Complete with Instruments - - -	Ref	
	717-200	145-89088-100					Gyro Instrument Kit (Without Instruments) - - -	Ref	
1	717-105	145-51080					Reflector Panel - - -	1	
2	717-110	145-51081					Light Reflector - Directional Gyro - - -	1	
3	9269	649742					*Directional Gyro (Sperry) - - -	1	
4	9441	645391					*Horizon Gyro (Sperry) - - -	1	
5	9268	AW1-7/8-21L					*Suction Gauge (U. S. Gauge Co.) - - -	1	
6	717-115	145-89088-2					Line Assy - Altimeter to Air Speed Indicator - - -	1	
	9464	100X4					Nut - - -	2	
7	717-120	145-89088-4					Line Assy - Airspeed Indicator - - -	2	
	9464	100X4					Nut - - -	2	
8	717-125	145-89088-8					Line Assy - Directional Gyro to Gyro Horizon - - -	1	
	9465	100X6					Nut - - -	2	
9	717-130	145-89088-10					Line Assy - Gyro Horizon to Suction Gauge - - -	1	
	9464	100X4					Nut - - -	2	
10	717-135	145-89088-12					Light Assy - - -	1	
	9053	#53					Lamp - 12 Volt 0.11 Amp - - -	1	
	9472	#704					Socket - Minature Bayonet - - -	1	
11	717-140	145-89088-14					Seal - Light - - -	1	
12	9088	145-58030					Hose Assy - Reservoir to Pump - - -	1	
	9128	300X4					Union - - -	3	
	9134	400X6					Elbow - - -	1	
	9468	434X4					Elbow - - -	1	
	9143	752X6					Tee - - -	1	
	9404	3200X4					Adapter - Pipe - - -	1	
		AN515B6R12					Screw - Round Head Machine (Coarse Thread) - - -	4	
		AN520B10R12					Screw - Round Head Machine (Fine Thread) - - -	4	
		AN520B10R14					Screw - Round Head Machine (Fine Thread) - - -	2	
		NAS200-632BC12					Screw - - -	5	
		NAS200-632BC12					Screw - - -	1	
	8376	4S4D5-12					Spacer - - -	5	
	8380	4S4D6-12					Spacer - - -	1	
Parts Marked * Are Not Included in Item 717-200 These Kits Do Not Include Instrument Drive - Specify Either Venturi Drive Item #720 or Engine Driven Vacuum Pump Drive Item #718 And "Y" Drive Item #9517 When Ordering									