

4. Insert steel staking pins, so that the head of the pins lie 1/16 inch below surface of cylinder.
5. Punch stake edge of hole.
6. Re-install cylinder unit, propeller and nose cowl on airplane.
7. Notice of compliance with this bulletin must be entered in the airplane log book.

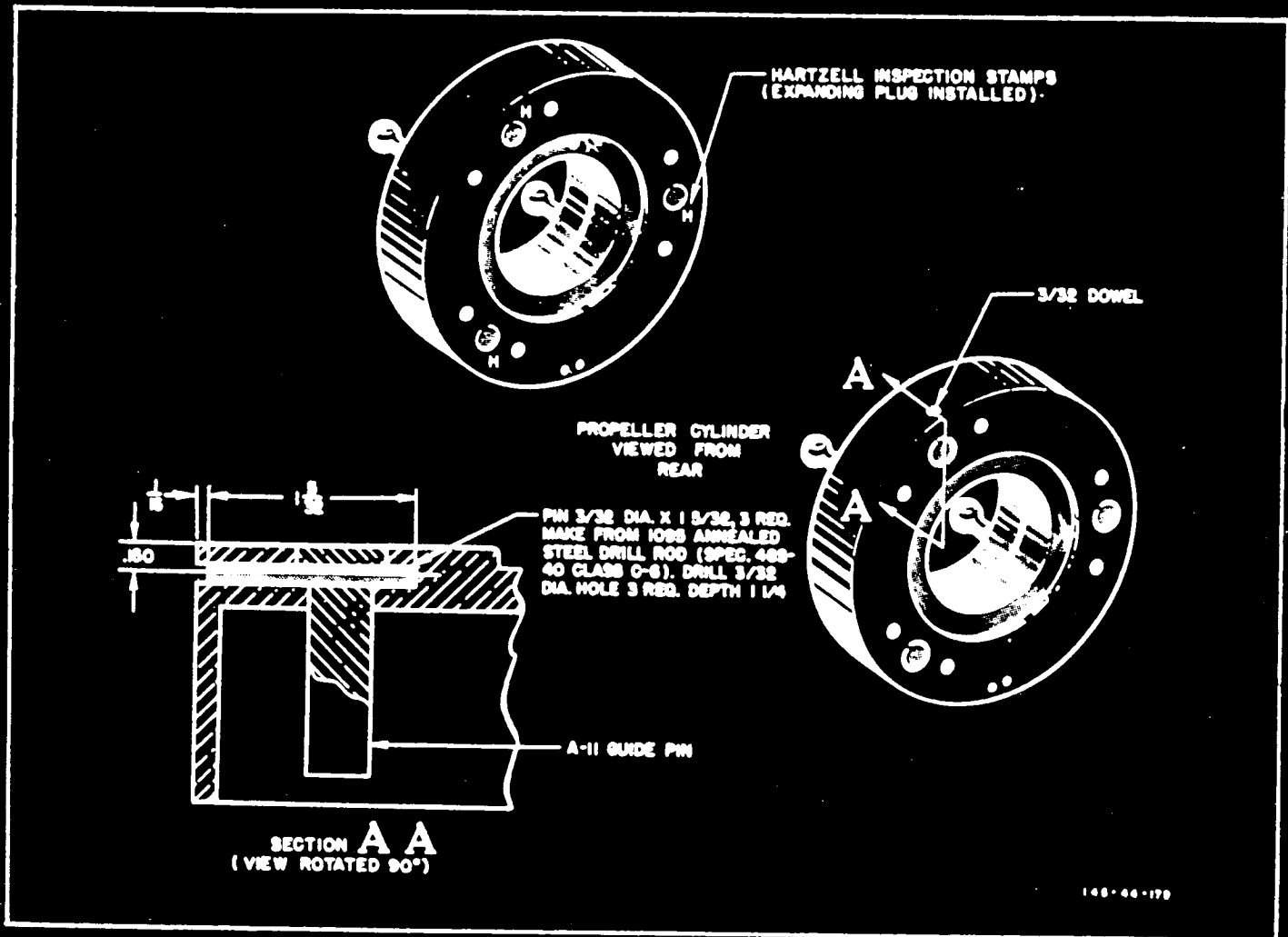


Figure 1. Propeller Piston Guide Pin Staking

Warranty Adjustment will be based on a Standard Time Allowance of 2.8 hours. If you have sold your Navion, please return this kit to the factory with the name and address of the new owner.

JOHN W. CASEY
FIELD SERVICE MANAGER