

FIELD SERVICE BULLETIN NO. 27

MARCH 26, 1947

STARTER PEDAL REINFORCEMENT BRACKET INSTALLATION

The 145-54054 bracket supplied in 145-89029 kit will furnish additional support for the extended starter pedal tube used on airplanes NAV-4-251 through NAV-4-750. Airplanes prior to NAV-4-250 should have the bracket installed for use in the event an extended starter pedal tube is ever installed.

DELIVERED AIRPLANES AFFECTED

NAV-4-2 through NAV-4-750

This installation will be made at the factory on NAV-4-751 and subsequent.

Install the 145-54054 bracket on aft side of firewall at left end of starter pedal tube as follows:

1. Remove four screws attaching new 145-58027 controlled hydraulic relief valve to the firewall.  
NOTE: NAVION Field Service Bulletin No. 26 directs drilling of holes for attachment of the 145-58027 relief valve.
2. Cut away the insulation on aft side of firewall at location for new 145-54054 bracket.
3. Locate the 145-54054 bracket on aft side of firewall picking up the existing holes used for attaching the new controlled hydraulic relief valve.
4. Attach the bracket and relief valve to the firewall using the four removed screws.

If you have sold your NAVION, please return this kit to the factory with the name and address of new owner.