

2. Remove propeller and nose cowl.
3. Cover carburetor air intake to prevent the entry of filings, etc.
4. Remove right hand tailpipe, exhaust shroud and exhaust stack.
5. Disconnect flexible hanger at rear end of left hand exhaust stack.
6. Loosen clamps on left hand exhaust shroud.
7. Remove flange nuts and brace from left hand stack, lower stack away from studs and roll top outboard.

NOTE: Steps 5, 6 and 7 may not be necessary if proper off-set drilling and riveting tools are available.

8. Support front of engine by sliding a small piece of wood between sump and crossbar.
9. Remove front engine mount bolts.
10. Remove the three nuts holding each front engine mount leg to engine.
11. Slide lower end of legs outboard until upper end is clear of studs, then legs and lower mounts may be removed.

Patch plates fabricated per drawings, rivets, bolts, nuts, exhaust flange gaskets (Lycoming Part No. 67196), and 1/8" longer AN-7 bolts are the only materials required.