

- e. Where elongated holes are evident proceed as follows.
- f. Ream holes of the four forward wing attachments to receive the next larger size bolts. Remove and replace ONLY one bolt at a time and torque to 140 inch pounds (see Figure 2).
- g. Remove the two AN5-65A aft attachment bolts, spacers, washers, tubes and nuts.
- h. Drill and attach the two .064-24ST alclad strips (see Figure 1), one on each end of the bottom inside flange of frame 142.57 and rivet each strip with four 5/32 inch rivets.
- i. Shorten the two tube spacers to fit within the channel.
- j. Install two AN5-65A bolts with nuts, washers, spacers and tubes. Torque to 140 inch pounds.
- k. Drill top wing skin at fifteen places parallel to longeron on each side of cockpit, and blind rivet the right and left .064-24ST alclad angle in place (see Figures 3, 4, 5 and 6).

CAUTION

WHEN DRILLING THROUGH TOP WING SKIN  
USE EXTREME CAUTION THAT DRILL DOES  
NOT GO INTO FUEL TANKS.

- l. Drill eight 3/16 inch holes in fuselage longerons and attach angles with AN3 bolts and AN364 nuts. Add shims between longeron and bathtub fitting on forward bolt if necessary (see Figures 3, 4, 5 and 6).
  - m. Reinstall side upholstery panels, floor mat and seats.
  - n. Attach fuel filter inspection plate and wing fillets.
4. Parts may be locally manufactured from information furnished in this bulletin or procured in kit form at nominal cost from

Long Beach Aeromotive, Inc.  
2735 East Spring Street  
Long Beach 8, California

All parts and/or kits will be subject to local C.A.A. inspection and approval.

5. It is understood that C.A.A. is issuing an Airworthiness Directive covering this subject.