

JUNE 17, 1947

5. Reinstall solenoid cover. Screw must be tight to maintain proper ground connection.

NOTE: It is only necessary to inspect one solenoid.

INSTALLATION INSTRUCTIONS:

Replace heater control valves that do not have braided ground wires and rubber washers, as follows:

1. Remove one nut attaching heater electrical junction box to heater bracket.
2. Remove solenoid electrical wires from junction box and stud at aft end of heater.
3. Remove fuel line from valve.
4. Unscrew control valve from pipe.
5. Install new control valve and reconnect removed wires, junction box, and fuel line.

NOTE: Fuel line connects to port marked "IN". Long electrical wire from solenoid marked "S" connects to stud at aft end of heater shell.

If you have sold your NAVION, please forward this Bulletin to the new owners. Standard Time Allowance for this change is 7 minutes. Return the removed fuel control valve for credit to North American Aviation, Attention: NAVION Spares Receiving.