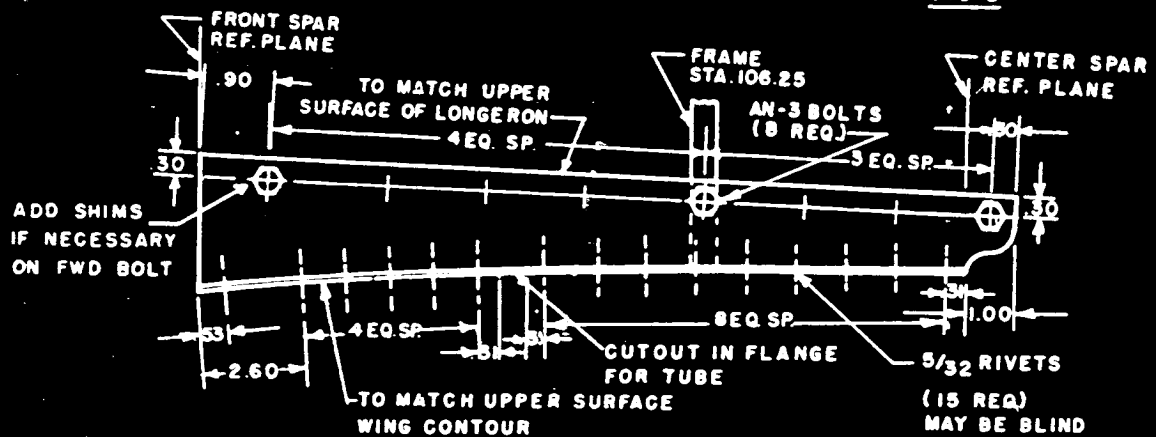
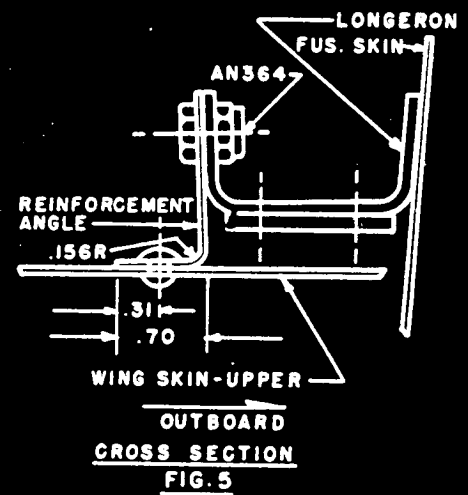
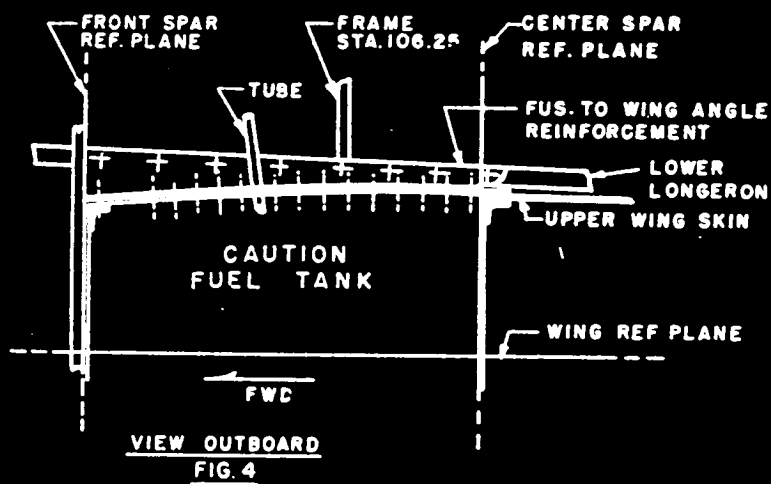




FIG. 3



MATERIAL: .064 24S-T4 SHEET ALCLAD

FIG. 6