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FIELD SERVICE BULLETIN

No. 9

EXHAUST TAIL PIPE WELD REWORK

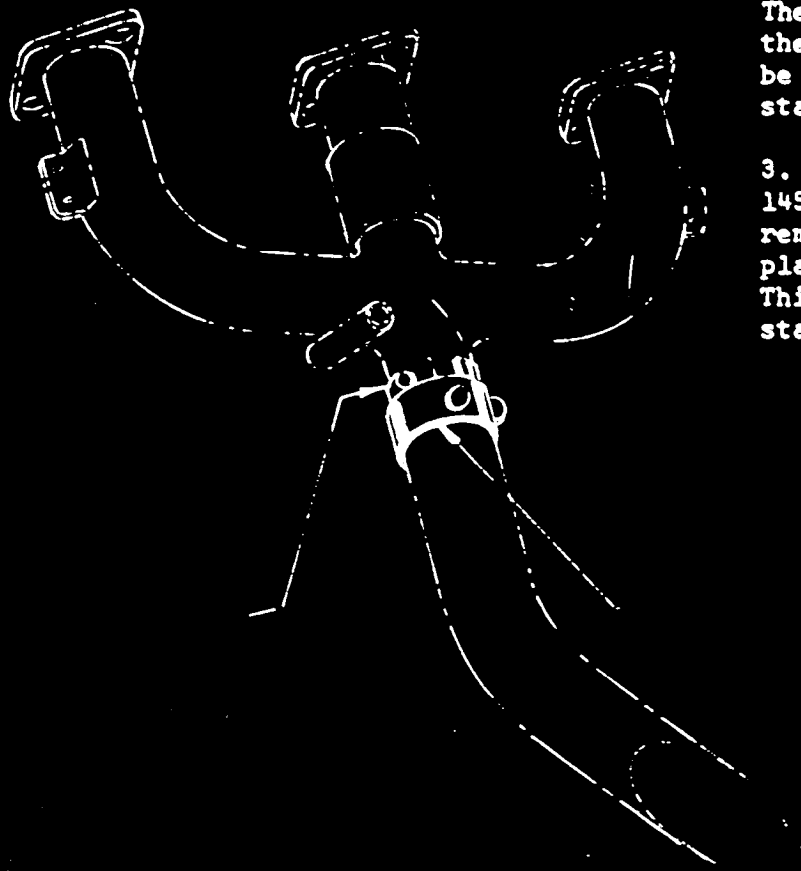
The following inspection should be made to the welded spot beads on the exhaust stacks to ensure security of the stacks.

1. Remove 145-42101-60 outer shroud from both right and left 145-42101-67 collector assemblies.

NOTE: It will be necessary to remove 145-53301-55 vent duct on the right side of the engine compartment, before removal of the right shroud can be accomplished.

2. Inspect the upper edge of 145-42101-51 and -52 exhaust stack tail pipes, for two welded spot beads. These beads should appear just above the 145-42104 clamp. The beads should be on the face and aft side of the stack and approximately 3/32 inch high.

3. If the beads do not exist, the 145-42101-51 and -52 stacks should be removed and two gas-welded spot beads placed on the upper edge of the stack. This bead is necessary to prevent stack from slipping from under clamp.



John W. Casey
Field Service Manager