



BUTT WELD (EITHER ARC OR FLASH)  
IS UNSATISFACTORY AND BULLETIN  
NO. 4 WILL APPLY



EITHER TYPE OF REINFORCEMENT IS  
SATISFACTORY, BULLETIN NO. 4  
WILL NOT APPLY



BOLT A

BOLT MUST ALLOW ABSOLUTE FREEDOM  
OF KNUCKLE MOVEMENT

SHOULDER SHOULD TOUCH WHEN  
IN PAST-CENTER POSITION

FIGURE I