

removed and the hole used for the lower block attachment screw on those airplanes.)

See Figure 2.

4. Remove the 143-33162 bellcrank and shaft assembly, located on aft side of firewall near floor under control guard box, by first disconnecting cables and removing shaft cotter pins.

5. Install new 145-33118 shaft assembly, using old washers and two new AN380-3-4 cotter pins. Cut out lower flange of 143-33158-4 torque shaft bracket assembly to clear bellcrank. Reconnect cables to bellcranks using two AN380-2-2 cotters. For cable and linkage adjustments, refer to Figure 2 and the Navion Service Manual, figure 32, page 47.

NOTE: The up-lock cable will stretch approximately 1/8 inch after 20 hours of service; therefore, it is advisable to check the cable tension and adjustment after the 20-hour period.

Please notify North American Aviation when this work has been accomplished.

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